

Chrome-Silver-Spray

Technical Datasheet

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Introduction

Technical sprays are used in nearly all sectors of modern industry. These sprays are used for care and protection of surfaces, for cleaning, degreasing, dissolving and separating and are essential in daily business.



WEICON Chrome Silver Spray results in a highly brilliant surface coating. The high luminosity is achieved due to the special composition and very high purity of the metal pigments.

Applications

- Prototypes and samples
- Reflections (e.g. reflectors)
- Trade fair and exhibition construction
- Effective decorating work
- For the optical refinement of all kinds of materials

Technical data

| | Colour | aluminium, glossy |
|--|--|--|
| | Application | inside |
| | Binding agent | natural resin |
| | Pigment | Flaky aluminium pigments |
| | Pigment purity | about 99,5 % AI |
| | Percentage of metal in dry film | about. 15 % |
| | Content | 400 ml |
| | Specific weight | 0,8 - 0,9 g/cm³ |
| | Recommended primer | Zinc Spray |
| | Processing temperature +5 to +35, or | ptimum temperature from +18 to + 25 $^{\circ}$ C |
| | Consumption at 1.5 cross coats | about. 150 ml/m² |
| | Layer thickness at 1.5 cross coats | about. 10-20 μm |
| | dust dry after | about. 10 Min. |
| | Hardened after | about. 4 h |
| | paintable | Cannot be painted over h |
| | Abrasion-resistant | not abrasion-resistant |
| | Cross cutting DIN 53151 / ISO 2409 | Cross cut characteristic value GT 0 to |
| | | GT 1 |
| | Salt spraying test DIN 50021 / DIN 53167 | h |
| | Mandrel bend test DIN EN ISO 1519 | no hair cracking |
| | Top coating | not required |
| | Temperature resistance after complete hard | ening about -50 to +400 °C |
| | Storage stability | 24 months |
| | | |

Pretreatment of the surface

Clean and degrease surfaces with WEICON Cleaner S.

Processing

Shake can before use till the mixing ball can be heard. Spray on evenly and crosswise at room temperature (approx. +20°C (+68°F)) and at about 25 cm distance from the surface crosswise. Dust-dry after approx. 15 minutes, fully hardened after 10-12 hours.

Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation.

We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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